

Manufactured by  
Prodotto da

Kilton S.r.l. - Via Sardegna, 64  
20072 Fizzonasco di Pieve Emanuele (MI) - Italy  
TEL 02/90724817- FAX 02/90722977 - www.kilton.it - info@kilton.it

Customer name - Cliente	Customer Code - Codice Cliente	Customer Order - Ordine Cliente	
Our Code - Nostro Codice	Batch Nr - Lotto N°	Issuing Date - Data di emissione	
<b>012.42250ZN</b>	<b>L.19/00249/69 C</b>		
Quantity - Quantità	Size - Misura	Class - Classe	Finish - Trattamento
	<b>4,2X25</b>		<b>ZINCATO BIANCO Cr.3</b>

### DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE

Characteristics	Specifications		Result	OK	Rej
	min.	max			
HEAD DIAMETER	7,74	8,10	7,78-8,02	10	0
HEAD THICKNESS	2,50 REF		2,70-2,80	10	0
HEAD ANGLE	80°	82°	80°-80°20'	10	0
RECESS WIDTH #2	4,90		4,93-5,25	10	0
RECESS DEPTH #2	2,11	2,62	2,35-2,50	10	0
FIRST FULL THREAD UNDER HEAD	1,40 MAX		0,52-0,76	10	0
MAJOR DIAMETER	4,04	4,22	4,17-4,22	10	0
MINOR DIAMETER	2,95	3,10	2,95-3,08	10	0
PITCH	1,40		1,42-1,43	10	0
THREAD ANGLE	60°		58°30'-60°	10	0
POINT ANGLE	40°	50°	40°-41°40'	10	0
THREAD LENGHT	FULL THREAD		OK	10	0
TOTAL LENGHT	23,70	26,30	24,80-25,07	10	0
TORSION	46 KGF-CM MIN.		55-57	10	0
COATING THICKNESS	ZINC PLATED		OK	10	0
VISUAL	TYPE C		OK	10	0

### ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS

COLATA N° WW860	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Al	B
	2X10	2X10	3X10	3X10	2X10	2X10	2X10	2X10	2X10	3X10	4X10
Valore rilevato Measured Value	21	78	12	5	3	4	3	5	1	35	2

### GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO

SPESSORE $\mu$ RICHIESTO	3/5 $\mu$	CONTROLLO VISIVO RIVESTIMENTO	CONFORME	NUMERO MISURAZIONI	10 PEZZI
-----------------------------	-----------	----------------------------------	----------	--------------------	----------

### ADDITIONAL NOTES - NOTE AGGIUNTIVE

<b>DIA</b>
<b>(mm)</b>
<b>5,50</b>